



Dart Aerospace Ltd.
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D2646BL
Job Sheet 204028



Part No: D2646BL

Job Qty: 4 pcs

Part Name: Aft Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 12/3/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: G 05.08.22 Hole size revised in Step 5 KJ/JLM IPP Rev:H Changed Inserts 07-02-19 JLM
IPP rev I changed inserts 07.06.11 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
161	Spray Paint - 1	4 pcs	12/3/19	12/3/19	0.00	0.67	Spray Paint - 1	41	DEC 02 2019
							Spray Paint - 2	3-89	
							Spray Paint - 3		
							Spray Paint - 4		
170	QC 14	4 pcs	12/3/19	12/3/19	0.00	0.00	QC 14 - 15		11-12-03
							QC 14 - 2		
							QC 14 - 34		
							QC 14 - 41		
							QC 14 - 51		
							QC 14 - 58		
							QC 14 - 59		
							QC 14 - 9		
							QC 14 - 68		
							QC 14 - 40		
							QC 14 - 19		
							QC 14 - 43		
							QC 14 - 24		
							QC 14 - 61		
							QC 14 - 81		
180	Small Fab - 3 - B4B	4 pcs	12/3/19	12/3/19	0.00	0.07	Small Fab - 1 - B4B		11-12-03
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
190	QC 5	4 pcs	12/3/19	12/3/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		



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Container No: S236657



Part: D2646BL

Job No: 204028

Serial No/Batch: S236657

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/02/19

				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	DAS
				QC 5 - 68	DEC 03 2019 68
				QC 5 - 9	9-89
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
200	Packaging 3-1 - Stock - B4B	4 pcs	12/3/19	0.00 0.00	Packaging 3 - 1 - B4B FP-001 J18 19-12-3
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
210	QC 21 - SA	4 pcs	12/3/19	0.00 0.00	QC 21 - SA - 21 DAS
					QC 21 - SA - 70 21
					QC 21 - SA - 53 DEC 11 3 2019
Part Op 161 - Spray Paint / NDT Room Prime 5171337 Paint 517836 clear 5173359 Descriptions: 170 - QC14- Inspect Spray Paint 180 - Install inserts as per Dwg D2646					

190 - QC5- Inspect part completeness to step on W/O
200 - Identify as per dwg & Stock Location: _____
210 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2646	Aft Cap	4 pcs (1 ea)	161-Spray Paint - 1	5197616
ALS7-1032-130	Rivnut	8 Ea (2 ea)	180-Small Fab - 3 - B4B	520914d

Job Allocations

013231

Operation	Component Part	Required	Inventory	Allocated
161-Spray Paint - 1	D2646	4	20	0
180-Small Fab - 3 - B4B	ALS7-1032-130	8	1,161	0

Part Specifications

Specifications could not be found.

Plex 12/2/19 9:50 AM dart.lacelle.linda